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# Production and separation of carrier-free $^7\text{Be}$

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## Abstract

A high-purity carrier-free  $^7\text{Be}$  was efficiently isolated following proton bombardment of a lithium hydroxide - aluminum target. The separation of beryllium from lithium and aluminum was achieved through a hydrochloric acid elution system utilizing cation exchange chromatography. The beryllium recovery, +99%, was assessed through gamma spectroscopy while the chemical purity was established by mass spectrometry. The decontamination factors of beryllium from lithium and aluminum were determined to be 6900 and 300, respectively.

**Keywords:**  $^7\text{Be}$ , carrier-free, CAMS, ion-exchange, nuclear forensics

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## 1. Introduction

The use of carrier-free radionuclides has been a crucial part of radioanalytical chemistry for more than half a century (Garrison and Hamilton, 1951). In recent years, the production and separation of carrier-free radionuclides has become of interest to the post-detonation (post-det) nuclear forensic community for incorporation in realistic post-det surrogate debris. In such debris, the presence of fission products and activation products from charged-particle based reactions provides the basis for the role of carrier-free radionuclides. One of

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the radionuclides of interest to the post-det nuclear forensic community is  $^7\text{Be}$   
10 ( $t_{1/2} = 53.12$  days) (Firestone et al., 1996). It is produced primarily through the  
reaction  $^6\text{Li}(d,n)$  given the presence of  $^6\text{Li}$  as a thermonuclear fuel in weapons  
(Moody et al., 2014).

This beryllium isotope is also a cosmogenic nuclide commonly produced in  
the upper atmosphere from spallation processes of high-energy neutrons and  
15 protons on nitrogen and oxygen. As such, it is used for the investigation of  
mass motion in the atmosphere (Nagai et al., 2000), (Yoshimori, 2005) and  
has been shown to correlate with solar activity (Papastefanou and Ioannidou,  
2004). Additionally, experiments at the National Ignition Facility are being  
planned to study  $^{10}\text{B}(p,\alpha)$  and  $^3\text{He}(\alpha,\gamma)$  reaction cross sections relevant to as-  
20 trophysics (Rauscher and Raimann, 1996), (Kontos et al., 2013) for which the  
resulting reaction product,  $^7\text{Be}$ , requires collection and quantification with solid  
radiochemistry collectors (Shaughnessy et al., 2014).

In this paper, we describe the production and separation of carrier-free  $^7\text{Be}$   
using proton bombardment of a  $\text{LiOH}\cdot\text{Al}$  pellet with the HVEC Model FN Van  
25 de Graaff accelerator at the Lawrence Livermore National Laboratory's Center  
for Accelerator Mass Spectrometry (CAMS). The separation method is adapted  
from a literature procedure (Ohtsuki et al., 2003) with modifications based on  
published equilibrium distribution coefficients (Strelow, 1960). The carrier-free  
separation method established by Ohtsuki et al. (2003) provided separation from  
30 lithium and boron (given the targets of  $\text{LiCO}_3$  and  $\text{H}_3\text{BO}_3$ ) but not aluminum;  
most importantly, their results did not include any quantitative analyses for  
the determination of decontamination factors. The production, separation and  
recovery method of carrier-free  $^7\text{Be}$  from lithium and aluminum as outlined  
in this manuscript also includes experimentally determined decontamination  
35 factors.



## 2. Experimental

*Materials.* The target materials, lithium hydroxide powder and 20 micron particle size aluminum powder, were reagent grade while the hydrochloric acid used in the separation was an ultra-pure reagent, with dilutions performed using  
40 milli-Q water, 18.2 M $\Omega$ . The tantalum and aluminum foils were at least 99.9% in purity as purchased from Goodfellow and cleaned with reagent grade solvents (methanol and acetone) prior to use.

*Target Preparation.* A 6 mg mixture of 80:20 weight percent lithium hydroxide and aluminum was mechanically pressed into a pellet with a 5 mm I.D. die,  
45 sandwiched between two thin (0.025 mm thick) aluminum foils. The aluminum powder was incorporated in the pellet as a binder, and to improve the conduction of heat. The reaction of protons with aluminum did not significantly increase the post- bombardment radiation dose from the target. The resulting pellet had a thickness of about 0.3 mm. After removing the aluminum foils, the pellet  
50 was placed in a 0.1 mm thick tantalum frame between 0.02 mm thick tantalum cover/catcher foils, Figure 1. The foil stack was loaded inside an irradiation chamber where an aluminum clamp was used to hold the foil stack against a copper cooling block. The aluminum clamp, which has a 6 mm aperture, was coated with an epoxy containing ZnS phosphor. The luminescent property of  
55 ZnS allows for a quick alignment of the beam on target using an optical camera, also Figure 1.

*Irradiation.* The loaded chamber was placed at the end of the irradiation beam-line at CAMS. The foil stack was irradiated with 7.00 MeV incident protons (laboratory frame of reference) at  $\sim 50$  nA particle current ( $\sim 3 \times 10^{11}$  pps) for  
60 close to 6 hours. The incident energy was selected based on the cross section of the  ${}^7\text{Li}(p,n)$  reaction (Soppera et al., 2014), the thickness of the target and the energy loss of the protons (Ziegler et al., 2010). This was the first irradiation of a lithium hydroxide pellet at CAMS; therefore, the beam intensity was kept at the minimum required to achieve the desired production amount. The LiOH\*Al

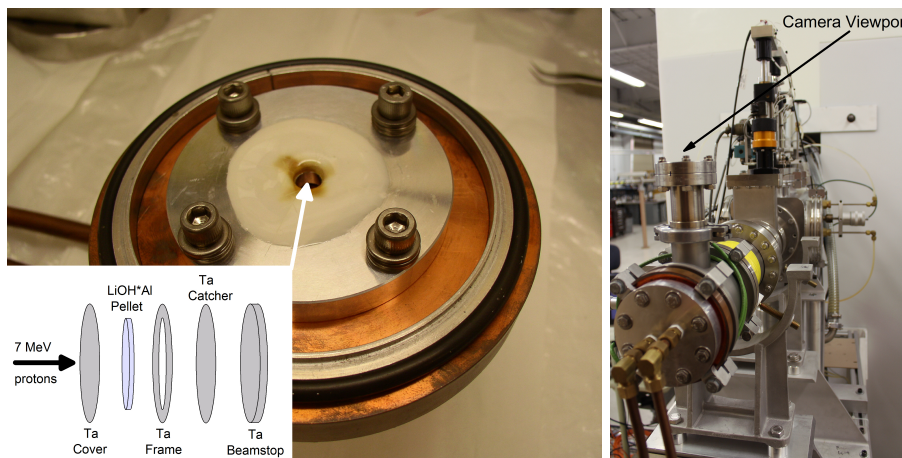


Figure 1: Diagram of the foil stack along with a photograph of the complete target assembly (aluminum clamp holding the foil stack against the copper cooling block) [left] and the loaded target chamber at the irradiation location at CAMS [right].

65 pellet had no physical damage based on visual inspection once removed after irradiation; the pellet was dissolved in a known volume of 4 M HCl for initial quantification via gamma spectroscopy with HPGe detectors.

*Separation.* The sample was prepared for separation by converting the solution matrix to 0.05 M HCl through evaporation and redissolution. A cation exchange  
70 resin (AG50W-x8, 100-200 mesh) was loaded in a 6 mm I.D. glass column containing a glass wool plug with a bed height of 6.5 cm. The resin was washed with excess 0.05 M HCl before loading the dissolved sample in 2 mL of 0.05 M HCl. The sample container was washed three times with 1 mL of 0.05 M HCl and added to the column. At 0.05 M HCl, all three analytes (Li(I), Be(II),  
75 Al(III)) are retained on the column. This preconcentration step was followed by selective elution of Li(I) with 10 mL of 0.7 M HCl, Be(II) with 6 mL of 2 M HCl and finally Al(III) with 10 mL of 3 M HCl. The separation was performed under gravity flow. The initial wash solutions were combined with the lithium strip as the final lithium fraction. Three separate chemical fractions were ob-  
80 tained: lithium, beryllium and aluminum. These samples were evaporated to

dryness where visible mass was observed in the lithium and aluminum fractions. The samples were then redissolved in 10 mL of 1 M HCl for the quantification of the  $^7\text{Be}$  distribution via gamma spectroscopy. A small aliquot of the beryllium fraction was used to quantify the residual lithium and aluminum content  
85 through a mass-spectrometry measurement with the original 1 M HCl solution as a reagent blank.

The decontamination factors (DF) for beryllium from lithium and aluminum were calculated as:

$$\begin{aligned} DF_{Be/Li} &= D_{Be}/D_{Li} \\ DF_{Be/Al} &= D_{Be}/D_{Al} \end{aligned} \tag{1}$$

where D, the distribution ratio, for a given analyte is the ratio of the total content in the final separated beryllium fraction over the total from the unseparated sample. The uncertainties associated with the recovery yields and the  
90 decontamination factors take into account  $2\sigma$  counting statistics, a 2% absolute uncertainty of detector efficiency,  $\pm 0.1$  mg associated with the balance accuracy,  $2\sigma$  error from mass-spectrometry measurements, and reported uncertainties in nuclear data (Firestone et al., 1996).

### 3. Results and discussion

95 The gamma-ray spectrum from the HPGe detector for the dissolved irradiated pellet prior to any separation, Figure 2, indicates a pure  $^7\text{Be}$  radionuclide sample with a total of  $8.7\text{E}+11$  atoms produced. The separation procedure outlined by Ohtsuki et al. (2003) was not adequate for the purification of  $^7\text{Be}$  from both lithium and aluminum target materials. Once the sample solution contain-  
100 ing the dissolved irradiated target was pre-concentrated on the resin, 0.7 M HCl was used to strip the lithium while both beryllium and aluminum remained on the column, as described by Ohtsuki et al. (2003). Based on published equilibrium distribution coefficients (Strelow, 1960), Li(I) should elute off the column at this reagent concentration:  $K_d$  of 8.1 (at 0.5 N HCl) and 3.83 (at 1.0 N HCl).  
105 In order to isolate the  $^7\text{Be}$  from the remaining aluminum target material, instead

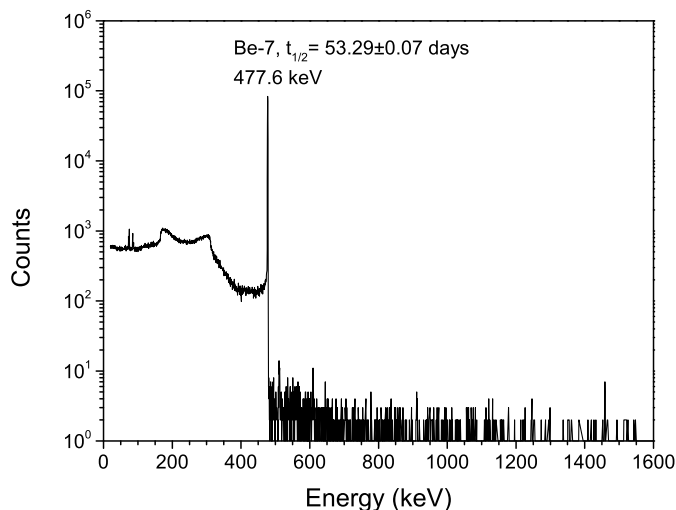


Figure 2: Gamma-ray spectrum of the dissolved LiOH\*Al irradiated target, the primary peak corresponds to  $^7\text{Be}$ , nuclear data from (Firestone et al., 1996).

of using 3 M HCl as done by Ohtsuki et al. (2003), the HCl concentration of the eluent was reduced to 2 M HCl,  $K_d(\text{Be(II)}) = 5.2$  and  $K_d(\text{Al(III)}) = 12.5$ . This  $^7\text{Be}$  fraction was isolated for further quantification of the analytes. The column was finally washed with 3 M HCl to remove the remaining aluminum,  $K_d = 4.7$ .  
 110 If the complete recovery of aluminum is essential, a higher concentration of HCl may be necessary (*e.g.*  $K_d = 2.8$  at 4.0 N HCl).

Comparison of the  $^7\text{Be}$  content in the whole sample with that collected after separation resulted in an exceptionally high recovery yield of  $99.8 \pm 2.3\%$ . Losses of  $^7\text{Be}$  were minimal,  $0.00063 \pm 0.00047\%$  and  $0.0679 \pm 0.0030\%$  in the  
 115 lithium and aluminum fractions, respectively. A small aliquot of the  $^7\text{Be}$  fraction was analyzed via mass spectrometry to determine the lithium and aluminum content. The measured concentrations of lithium and aluminum were above their respective background blank signals (in 1 M HCl). The distribution ratio of  $^7\text{Be}$  was calculated from the gamma-spectroscopy measurements while for  
 120 lithium and aluminum, the ratios were calculated from the mass-spectrometry results and the known weights of the starting materials in the LiOH\*Al pellet.

The calculated decontamination factors, Eq. 1, were:  $DF_{Be/Li} = 6900 \pm 1000$  and  $DF_{Be/Al} = 300 \pm 240$ . The large uncertainty associated with  $DF_{Be/Al}$  was a result of the higher aluminum concentration in the mass-spectrometry blank compared to the sample; however, the sample aluminum content was still twice that of the blank.

These significantly high decontamination factors, especially from lithium, reconfirm the visual assessment that the majority of the target mass was collected in the lithium and aluminum fractions. Coupled with the exceptionally high recovery yield, the chemical separation method outlined in this manuscript is an effective route for isolating carrier-free  $^7\text{Be}$  from lithium and aluminum target materials.

#### 4. Conclusion

A straightforward method has been established for the production of carrier-free  $^7\text{Be}$  through proton bombardment of a  $\text{LiOH} \cdot \text{Al}$  target, followed by a separation procedure designed to isolate the  $^7\text{Be}$  from lithium and aluminum with exceptionally high recovery yields and purity. The entire column separation procedure takes less than an hour, which may be essential for time-sensitive applications. The procedure described in this manuscript provides significant improvements to previously published similar work (Ohtsuki et al., 2003) by (1) separating carrier-free  $^7\text{Be}$  not only from lithium but also from aluminum and (2) including quantitative results to clearly demonstrate the effectiveness of the separation method.

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